

The situation:

The next phase of the IMO emission regulations for shipping intends to reduce the permitted sulphur and nitrogen content of fuel from the current level of 3.5% to a level of 0.5% in 2020. Due to the IMO tier 2 and 3 regulations, shipping will increasingly be required to use alternative sources of propulsion such as dual-fuel engines and LNG-powered plants.

The challenge:

When it is running on gas, a fault in the engine can allow a flammable mixture of gas and oxygen to occur in the exhaust system. In the worst case scenario, this could ignite and cause an explosion. The result would be a failure of the drive system and electrical power supply. Essential instruments such as radios, radar and navigation equipment could be adversely affected. In addition, bursting sections of the plant would create a serious risk of injury to persons working in the engine room.

Q-Rohr® DFE

REMBE® has used its many years of experience in explosion safety to develop a system specifically for Dual-Fuel Engines. It is lightweight and has a compact design that provides outstanding levels of safety.

Q-Rohr® DFE permits flameless explosion venting in the ship's hull and thus protects the surrounding area against the consequences of an explosion. Normal operations can recommence on the ship very quickly after an explosion occurs.

New emissions regulations: Current diesel engines will soon have to be switched to alternative fuels.







Your advantages:

- Maritime class certification in accordance with DNV-GL, LR, BV, ABS.
- \cdot Rapid restart of operations.
- · Flameless pressure venting in the ship's hull.
- 100 % seal tightness, to eliminate danger of asphyxiation.
- · Compact, lightweight design.
- 100 % venting efficiency.
- · Individually definable opening pressure.
- \bullet 100 % stainless steel for $corrosion\ resistance.$
- $\boldsymbol{\cdot}$ Connection flange in accordance with DIN 86044.
- **No maintenance required,** visual inspection by a technician is sufficient.
- REMBE® stainless steel filter ensures a high level of noise reduction during normal operation and in the event of an explosion.

Q-Rohr® DFE

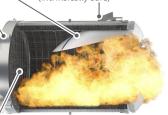
The compact, lightweight design of Q-Rohr® DFE enables it to be installed even in confined spaces.

Integrated REMBE® explosion vent incl. signalling unit and pre-installed gasket

Explosion-proof
housing structure with riveted
retention rails, which remains
stable even during extremely
dynamic explosions

Reusable stainless steel filter with integrated pressure wave absorber

Pre-wired junction box with transformer isolated barrier (intrinsically safe)



Q-Rohr® DFE components.

Technical data*

| Burst pressure P _{stat} | 0.1 to 0.5 bar | | | | | | |
|----------------------------------|--------------------------------|--|--|--|--|--|--|
| Operating temperature | 14 to 1022 °F (-10 to +550 °C) | | | | | | |

 $[\]mbox{\ensuremath{*}}$ Our specialists will be pleased to assist you in finding a solution that matches your specific operating conditions.

Certification









Patents: DE 38 22 012; US 7,905,244

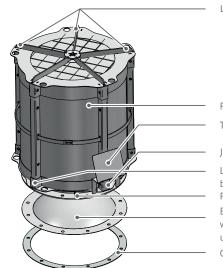




You can find detailed information and contact details for enquiries relating to Q-Rohr $^{\circ}$ DFE at www.rembe.us. Give us a call on: T +1 704 716 7022, or contact us via email: info@rembe.us.

Safety is for life.™

PRODUCT INFORMATION



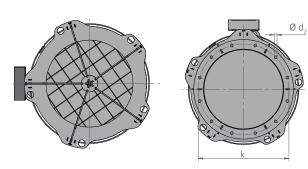
Lifting lugs, top

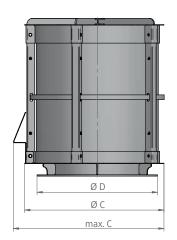
Flame trap Tag plate

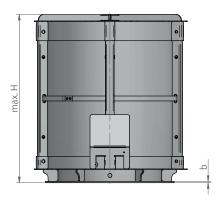
Junction box

Lifting lugs, bottom Flange Explosion vent with signalling unit

Gasket







| Technical data* | | | | | | | | | | | | | | | | |
|-----------------|----------------|----------------|-------------|----------|----------|----------|----------|-----------------------|----------|----------|----------|--------------|----------|-------------------|----------|--------|
| DN | max. H [mm] | max. C [mm] | Ø C [mm] | Ø D [mm] | | k [mm] | | Ø d ₂ [mm] | | b [mm] | | No. of bolts | | Recommended bolts | | Weight |
| [mm] | | | | Series 1 | Series 2 | Series 1 | Series 2 | Series 1 | Series 2 | Series 1 | Series 2 | Series 1 | Series 2 | Series 1 | Series 2 | [kg] |
| 200 | 400 | 410 | 350 | 320 | 319 | 280 | 289 | 18 | 18 | 16 | 12 | 8 | 12 | M16 | M16 | 21 |
| 300 | 600 | 500 | 450 | 440 | 424 | 395 | 394 | 22 | 18 | 16 | 15 | 12 | 20 | M20 | M16 | 37 |
| 400 | 600 | 600 | 550 | 540 | 507 | 495 | 477 | 22 | 18 | 16 | 15 | 16 | 20 | M20 | M16 | 47 |
| 500 | 600 | 700 | 650 | 645 | 609 | 600 | 579 | 22 | 18 | 16 | 15 | 20 | 28 | M20 | M16 | 60 |
| 600 | 900 | 820 | 770 | 754 | 711 | 700 | 681 | 22 | 18 | 20 | 15 | 20 | 32 | M20 | M16 | 105 |
| 700 | 900 | 920 | 870 | 856 | 813 | 800 | 783 | 22 | 18 | 20 | 15 | 24 | 36 | M20 | M16 | 115 |
| 800 | 1200 | 1020 | 970 | 958 | 915 | 900 | 885 | 22 | 18 | 20 | 15 | 24 | 44 | M20 | M16 | 150 |
| 900 | 1200 | 1120 | 1070 | 1060 | 1017 | 1010 | 987 | 22 | 18 | 20 | 15 | 28 | 48 | M20 | M16 | 175 |
| 1000 | 1400 | 1220 | 1170 | 1162 | 1119 | 1110 | 1089 | 22 | 18 | 20 | 15 | 32 | 52 | M20 | M16 | 215 |
| 1100 | 1400 | 1320 | 1270 | 1266 | 1223 | 1210 | 1193 | 22 | 18 | 20 | 15 | 32 | 60 | M20 | M16 | 245 |
| 1200 | 1600 | 1430 | 1380 | 1366 | 1323 | 1310 | 1293 | 22 | 18 | 20 | 15 | 36 | 64 | M20 | M16 | 300 |
| 1300 | 1600 | 1530 | 1480 | 1466 | 1423 | 1410 | 1393 | 22 | 18 | 20 | 15 | 40 | 68 | M20 | M16 | 335 |
| 1400 | 1600 | 1630 | 1580 | 1566 | 1523 | 1510 | 1493 | 22 | 18 | 20 | 15 | 40 | 72 | M20 | M16 | 380 |

^{*}Our specialists will be pleased to assist you in finding a solution that matches your specific operating conditions.

Consulting. Engineering. Products. Service.

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